

# Quick Start Manual



Read the user's manual carefully before starting to use the unit.  
Producer reserves the right to implement changes without prior notice.

### Safety Information

- De-pressurize and vent system prior to installation or removal
- Confirm chemical compatibility before use
- **DO NOT** exceed maximum temperature or pressure specifications
- **ALWAYS** wear safety goggles or face-shield during installation and/or service
- **DO NOT** alter product construction



#### Warning | Caution | Danger

Indicates a potential hazard. Failure to follow all warnings may lead to equipment damage, injury, or death.



#### Personal Protective Equipment (PPE)

Always utilize the most appropriate PPE during installation and service of Truflo® products.



#### Note | Technical Notes

Highlights additional information or detailed procedure.



#### Pressurized System Warning

Sensor may be under pressure. Take caution to vent system prior to installation or removal. Failure to do so may result in equipment damage and/or serious injury.



#### Please ensure that the Instruments are not to be subject to water hammer or pressure spikes! Always Pressure Test System with H2O Prior to Initial Start-Up

Before installation be certain the appropriate instrument has been selected considering operating pressure, full scale pressure, wetted material requirements, media compatibility, operating temperature, vibration, pulsation, desired accuracy and any other instrument component related to the service application including the potential need for protective attachments and/or special installation requirements. Failure to do so could result in equipment damage, failure and/or personal injury. Ensure only qualified personnel are permitted to install and maintain this instrument.



#### Pressurize System Warning

Sensor may be under pressure, take caution to vent system prior to installation or removal. Failure to do so may result in equipment damage and/or serious injury.



#### Please Ensure Full Pipe

TK Series can be installed in a horizontal or vertical direction. Please ensure enough length of straight pipe to avoid intensified turbulent flow that can effect readings.



#### Minimum 10 × Pipe Diameters Upstream, 3 × Pipe Diameters Downstream (See Page 10)

A bag filter or Y-strainer should be installed upstream to prevent damage to the paddle wheel from solids or fibers. The maximum allowable particle size is 10%, not exceeding 0.5 mm in cross-section or length. Please do not flush the pipe with compressed air after the flow meter is installed, as this may damage the ceramic shaft and will void the warranty.

# Truflo® — TKS | TK3S Series

## In-Line Paddle Wheel Flow Meter Sensor

### Product Description

The TK Series in-line plastic paddle wheel flow meter has been engineered to provide long-term accurate flow measurement in tough industrial applications.

The paddle wheel assembly consists of an engineered Tefzel® paddle and micro-polished zirconium ceramic rotor pin and bushings. High performance Tefzel® and Zirconium materials have been selected due to their excellent chemical and wear resistant properties.

### New ShearPro® Design

- ✓ Contoured Flow Profile
- ✓ Reduced Turbulence = Increased Longevity
- ✓ 78% Less Drag than Old Flat Paddle Design\*

\*Ref: NASA "Shape Effects on Drag"

### Tefzel® Paddle Wheel

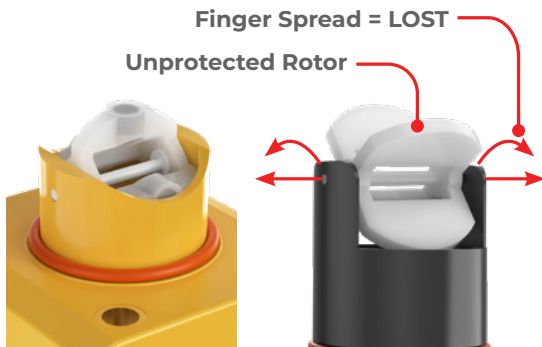
- ✓ Superior Chemical And Wear Resistance vs PVDF

### Zirconium Ceramic Rotor | Bushings

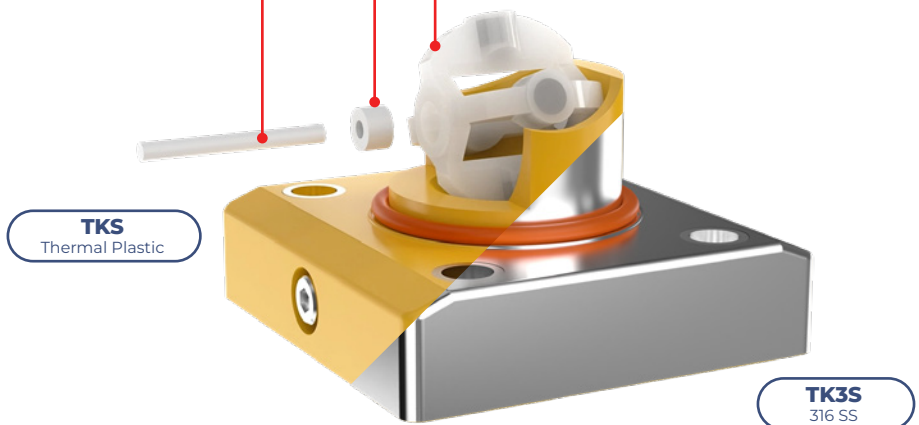
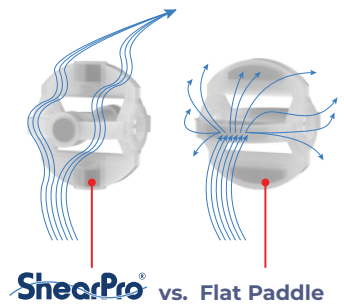
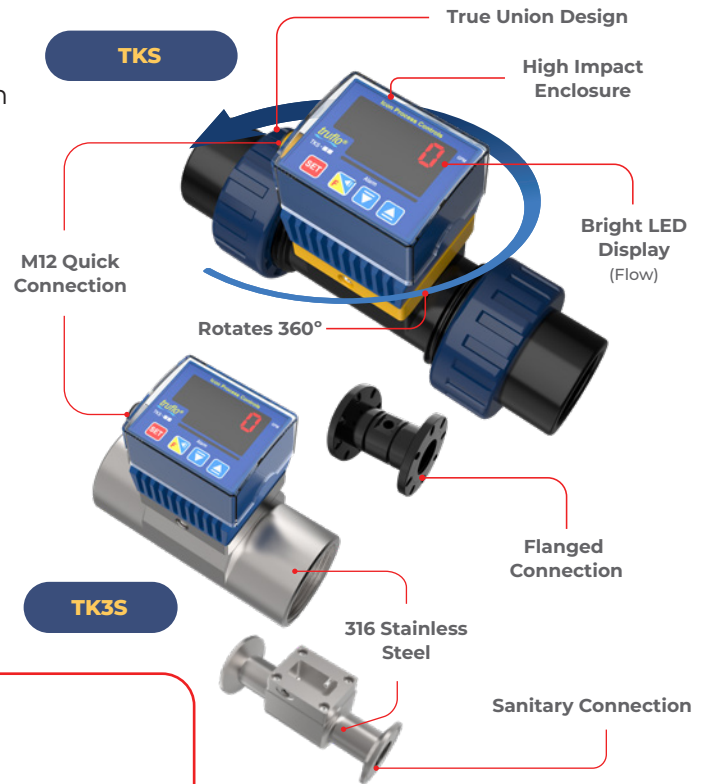
- ✓ Up to 15x the Wear Resistance vs Regular Ceramic
- ✓ Integral Rotor Bushings Reduce Wear and Fatigue Stress

### ShearPro® Through-Pin Design

- ✓ Eliminates Finger Spread
- ✓ No Lost Paddles
- ✓ Increased Temp. Rating
- ✓ 360° Housing Protects Rotor



ShearPro® vs. Competitor 'A'



# Truflo® — TKS | TK3S Series

## In-Line Paddle Wheel Flow Meter Sensor

### Technical Specifications

General		
Operating Range	1 to 33 ft/s	0.3 to 10 m/s
Pipe Size Range	¼ to 4" **	DN8 to DN100
Linearity	±0.5% of F.S @ 25°C   77°F	
Repeatability	±0.5% of F.S @ 25°C   77°F	
Fluid	Water or Chemical Liquid-Viscosity Range: .5-20 centistokes	
Flow Velocity	10 m/s max.	
Low Cut	0.3 m/s min.	
Operating Pressure	150 Psi (10 Bar) @ Ambient Temp   Non-Shock	
Range Ability	10 : 1	
Response Time	Real Time	
Flow Total Range	0~999999 ; Unit = Gallon or Liter or Kilo Liter Selectable	
Flow Rate Range	0.0~999.9 ; Unit = GPM or LPM or CMH Selectable	
Accuracy	± 0.5% of F.S. @ 25°C	
Wetted Materials		
Sensor Body	PVC (Dark)   PP (Pigmented)   PVDF (Natural)   316 SS	
O-Rings	FKM   EPDM*   FFKM*	
Rotor Pin   Bushings	Zirconium Ceramic   ZrO <sub>2</sub>	
Paddle   Rotor	ETFE Tefzel®	
Electrical		
Frequency	49 Hz per m/s nominal	15 Hz per ft/s nominal
Supply Voltage	9 to 30 VDC ±10% regulated	
Supply Current	<1.5 mA @ 3.3 to 6 VDC	<20 mA @ 6 to 24 VDC
Max. Temperature/Pressure Rating – Standard and Integral Sensor   Non-Shock		
PVC	180 Psi @ 68°F   40 Psi @ 140°F	12.5 Bar @ 20°C   2.7 Bar @ 60°C
PP	180 Psi @ 68°F   40 Psi @ 190°F	12.5 Bar @ 20°C   2.7 Bar @ 88°C
PVDF	200 Psi @ 68°F   40 Psi @ 240°F	14 Bar @ 20°C   2.7 Bar @ 115°C
316 SS	200 Psi @ 180°F   40 Psi @ 300°F	14 Bar @ 82°C   2.7 Bar @ 148°C
Operating Temperature		
PVC	32°F to 140°F	0°C to 60°C
PP	-4°F to 190°F	-20°C to 88°C
PVDF	-40°F to 240°F	-40°C to 115°C
316 SS	-40°F to 300°F	-40°C to 148°C
Outputs		
NPN Pulse   1 Amp Relay		
Display		
LED   Flow Rate		
Standards and Approvals		
UL   NSF   CE   RoHS Compliant		

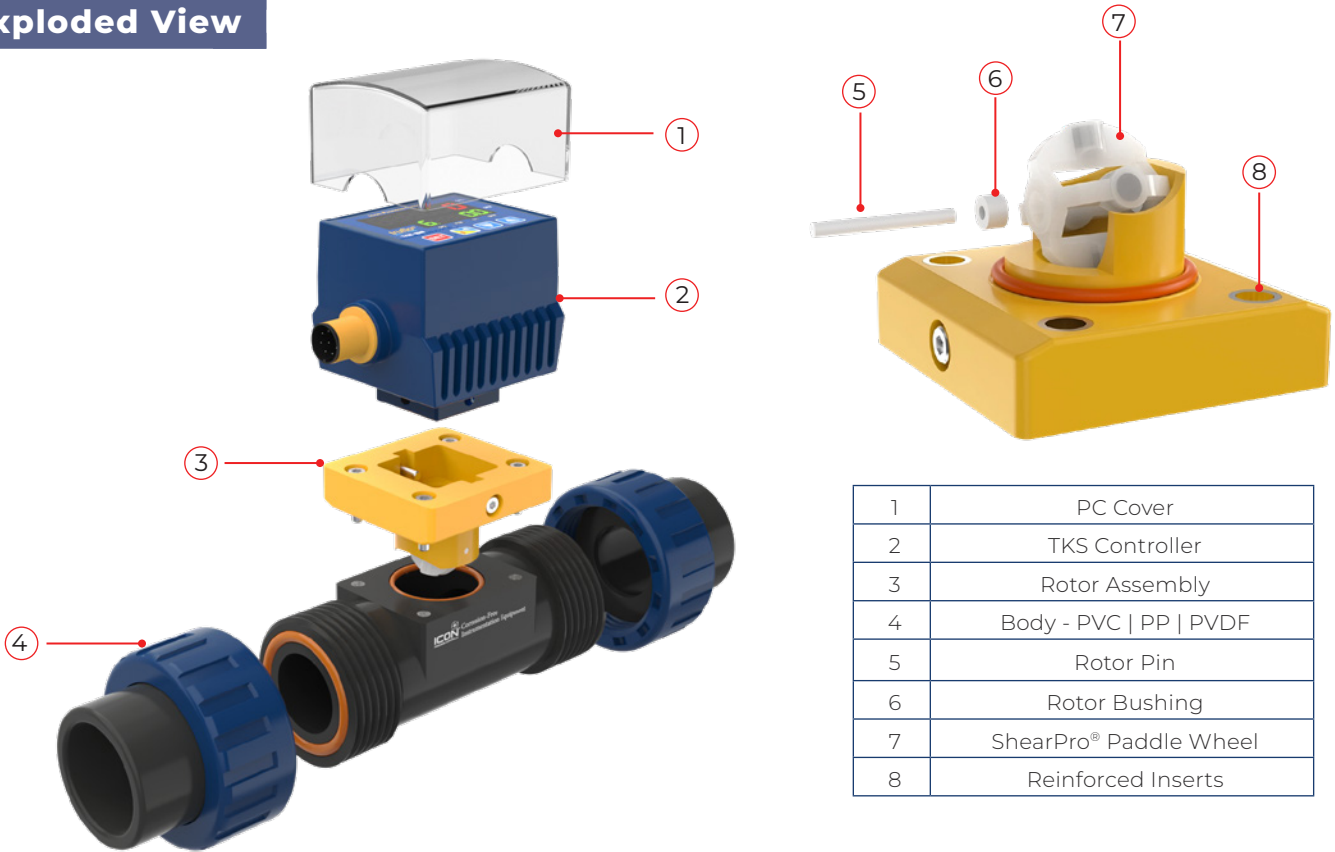
See Temperature and Pressure Graphs for more information

\*Optional  
\*\* ¼" - ¾" SS Only

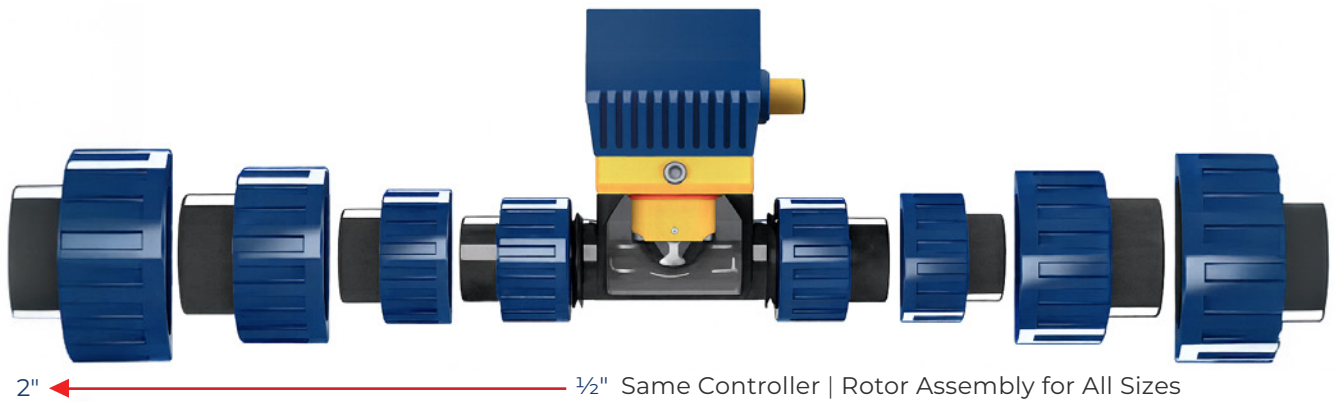
# Truflo® — TKS | TK3S Series

## In-Line Paddle Wheel Flow Meter Sensor

### Exploded View

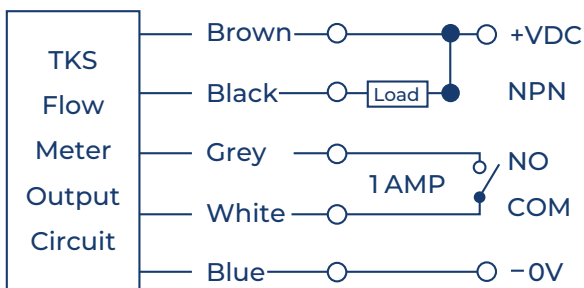


1	PC Cover
2	TKS Controller
3	Rotor Assembly
4	Body - PVC   PP   PVDF
5	Rotor Pin
6	Rotor Bushing
7	ShearPro® Paddle Wheel
8	Reinforced Inserts



### Wiring Diagram

#### TKS - NPN Pulse | Relay



Wire Color	Description
Brown	+10~30VDC
Blue	-VDC
Black	Flow Rate Pulse Output (OPI)
White	COM
Grey	NO

# Truflo® — TKS | TK3S Series
















## In-Line Paddle Wheel Flow Meter Sensor

### Programming

**SET** Select/Save/Continue

**F** Move Selection Left

**▲ ▼** Change Digit Value

STEPS	DISPLAY	OPERATION
<b>1 Home Screen</b>  <b>SET</b> +  <b>3 SEC</b>		<b>Home Screen</b>
<b>2 Lock Settings</b>  <b>SET</b>		<b>Lock Settings</b> Factory Default: Lk = 10 Otherwise meter will enter <b>Lockout Mode*</b>
<b>3 K Factor</b>  <b>SET</b>		<b>K Factor Value</b> Enter K Factor value depending on pipe size. Refer to Page 7 for K-Factor Values
<b>4 Flow Unit</b>  <b>SET</b>		<b>Flow Unit</b> Ut.0 = Liter   Ut.1 = Gallon (Factory Default)   Ut.2 = Kiloliters
<b>5 Pulse Output Control</b>  <b>SET</b>		<b>Pulse Output Control</b> Con.E = One Pulse/Gal (Factory Default) Con.F = Paddle Pulse ▶ Frequency Max 5 KHZ
<b>6 Alarm Mode Setting</b>  <b>SET</b>		<b>Alarm Mode Setting</b> Factory Default: ALt = 0 Range: 0~3   Refer to Alarm Mode Selection ( See below)
<b>7 Alarm Output Delay</b>  <b>SET</b>		<b>Alarm Output Delay</b> Factory Default: t = 20 Range: 01 ~ 99 Secs

### Alarm Mode Selection

ALt No.	Description
<b>ALt = 0</b>	$CV \geq SV \rightarrow \text{Relay ON} \mid CV < [SV - d] \rightarrow \text{Relay OFF}$
<b>ALt = 1</b>	$CV \leq SV \rightarrow \text{Relay ON} \mid CV > [SV + d] \rightarrow \text{Relay OFF}$
<b>ALt = 2</b>	$[SV + d] \geq CV \geq [SV - d] \rightarrow \text{Relay ON} \mid CV > [SV + d] \text{ or } CV < [SV - d] \rightarrow \text{Relay OFF}$
<b>ALt = 3</b>	$[SV + d] \geq CV \geq [SV - d] \rightarrow \text{Relay OFF} \mid CV > [SV + Hys] \text{ or } CV < [SV - d] \rightarrow \text{Relay ON}$
d = Hysteresis — Acts like a buffer ± around Alarm Set Point	
<b>CV: Current Value (Flow Rate)   SV = Set Value</b>	

# Truflo® — TKS | TK3S Series

## In-Line Paddle Wheel Flow Meter Sensor

### Programming Relay



Select/Save/Continue



Move Selection Left



Change Digit Value

STEPS	DISPLAY	OPERATION
<p>1 Home Screen</p>		Home Screen
<p>2 Relay Set Point</p>		<p>Enter Relay Set Point</p> <p>Factory Default: 100</p> <p>Range: 0 ~ 999.9</p>
<p>3 Hysterisis</p>		<p>Enter Hysterisis Value</p> <p>Factory Default: 1.0</p> <p>Range: 0 ~ 99.9</p>

### K-Factors for TKS Series

Size	LPM	GPM
¼"	547	2079
⅜"	300	1140
½"	127.6	484.9
¾"	81.8	310.8
1"	55.1	209.4
1½"	18.8	71.4
2"	10.2	38.8
3"	4.7	18
4"	2.1	8

⚠ K-Factor is Pre-Programmed

### Min/Max Flow Rates

Pipe Size (O.D.)	LPM   GPM		LPM   GPM		
	0.3m/s min.		10m/s max.		
DN08 (¼")	0.6	0.16	12	3	◀ SS Only
DN10 (⅜")	1.8	0.48	50	13	◀ SS Only
DN15 (½")	3.5	1.0	120	32	
DN20 (¾")	5.0	1.5	170	45	
DN25 (1")	9.0	2.5	300	79	
DN40 (1½")	25.0	6.5	850	225	
DN50 (2")	40.0	10.5	1350	357	
DN65 (2½")	60.0	16.0	1850	357	
DN80 (3")	90.0	24.0	2800	739	
DN100 (4")	125.0	33.0	4350	1149	

# Truflo® — TKS | TK3S Series

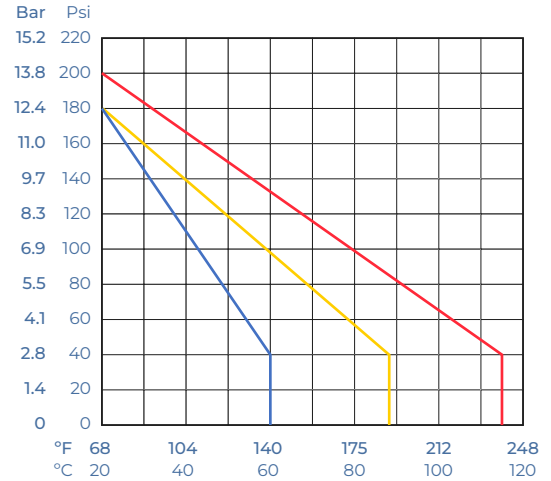
## In-Line Paddle Wheel Flow Meter Sensor

### Temperature | Pressure Graphs | Non-Shock

**Note:** The Pressure/Temperature graphs are specifically for the Truflo® Flow Meter Sensors.

During system design the specifications of all components must be considered.

■ = PVC ■ = PP ■ = PVDF



### Model Selection

PVC		
Size	End Connections	Part Number
1/2"	Sch 80 Soc	TKS-15-P
3/4"	Sch 80 Soc	TKS-20-P
1"	Sch 80 Soc	TKS-25-P
1 1/2"	Sch 80 Soc	TKS-40-P
2"	Sch 80 Soc	TKS-50-P
3"	Flanged	TKS-80-P
4"	Flanged	TKS-100-P

PP		
Size	End Connections	Part Number
1/2"	NPT	TKS-15-PP
3/4"	NPT	TKS-20-PP
1"	NPT	TKS-25-PP
1 1/2"	NPT	TKS-40-PP
2"	NPT	TKS-50-PP
3"	Flanged	TKS-80-PP
4"	Flanged	TKS-100-PP

PVDF		
Size	End Connections	Part Number
1/2"	NPT	TKS-15-PF
3/4"	NPT	TKS-20-PF
1"	NPT	TKS-25-PF
1 1/2"	NPT	TKS-40-PF
2"	NPT	TKS-50-PF

#### Add 1<sup>st</sup> Suffix (end connection):

- T ▶ NPT End Connectors (on PVC)
- B ▶ Butt Fused End Connections for PP or PVDF
- F ▶ Flange ANSI 150lb - Consult Factory

#### Add 2<sup>nd</sup> Suffix (seals):

- FKM (std, no suffix required)
- E ▶ EPDM Seals
- K ▶ FFKM | Kalrez® Seals

Note: PVC Socket Ends (Std)  
PP | PVDF NPT Ends (Std)

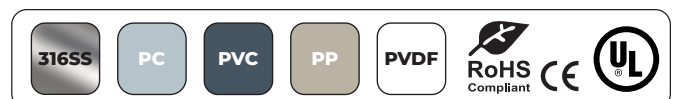
316 SS		
Size	End Connections	Part Number
1/4"	NPT	TK3S-08-SS
3/8"	NPT	TK3S-10-SS
1/2"	NPT	TK3S-15-SS
3/4"	NPT	TK3S-20-SS
1"	NPT	TK3S-25-SS
1 1/2"	NPT	TK3S-40-SS
2"	NPT	TK3S-50-SS
3"	NPT	TK3S-80-SS
4"	NPT	TK3S-100-SS

#### Add 1<sup>st</sup> Suffix (end connection):

- T ▶ NPT End Connectors
- SE ▶ Sanitary - Consult Factory for Pricing
- F ▶ Flange ANSI 150lb - Consult Factory

#### Add 2<sup>nd</sup> Suffix (seals):

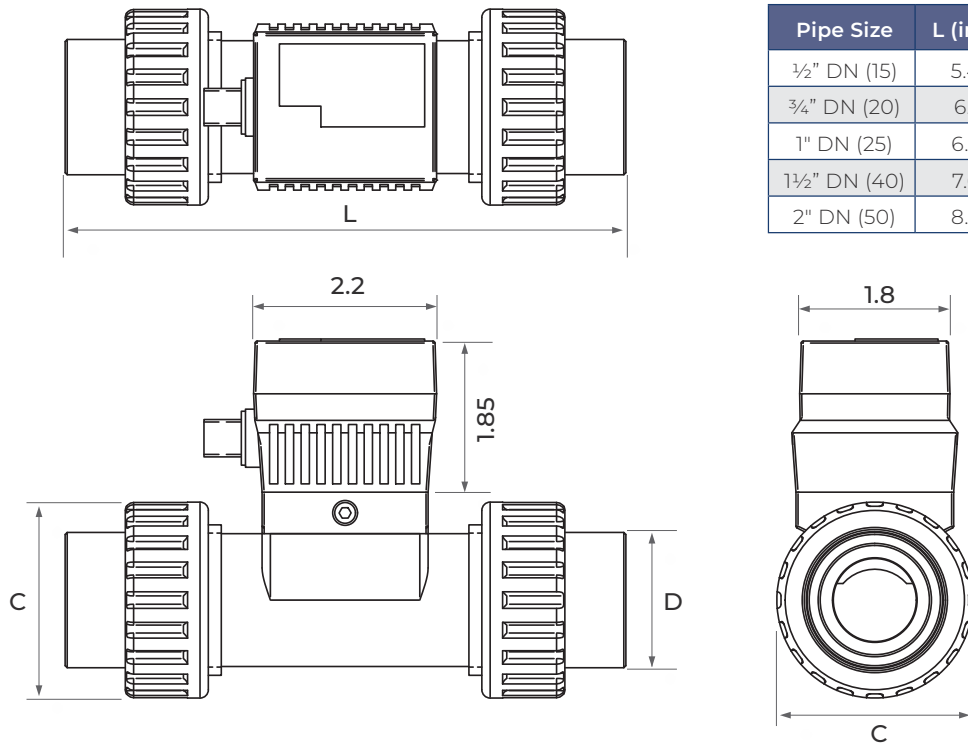
- FKM (std, no suffix required)
- E ▶ EPDM Seals
- K ▶ FFKM | Kalrez® Seals



# Truflo® — TKS | TK3S Series

## In-Line Paddle Wheel Flow Meter Sensor

### Dimensions



Pipe Size	L (inch)	D (inch)	C (inch)
½" DN (15)	5.48	1.07	1.61
¾" DN (20)	6.12	1.36	2.08
1" DN (25)	6.76	1.68	2.36
1½" DN (40)	7.66	2.33	3.26
2" DN (50)	8.40	2.86	4.33

### Procedure to Rotate Display

**1**

Using an allen key loosen the 2 screws located on either side of the display.

**2**

Pull the Screws | Do Not Remove!

**3**

Lift the Display.

**4**

Rotate Display 90°.

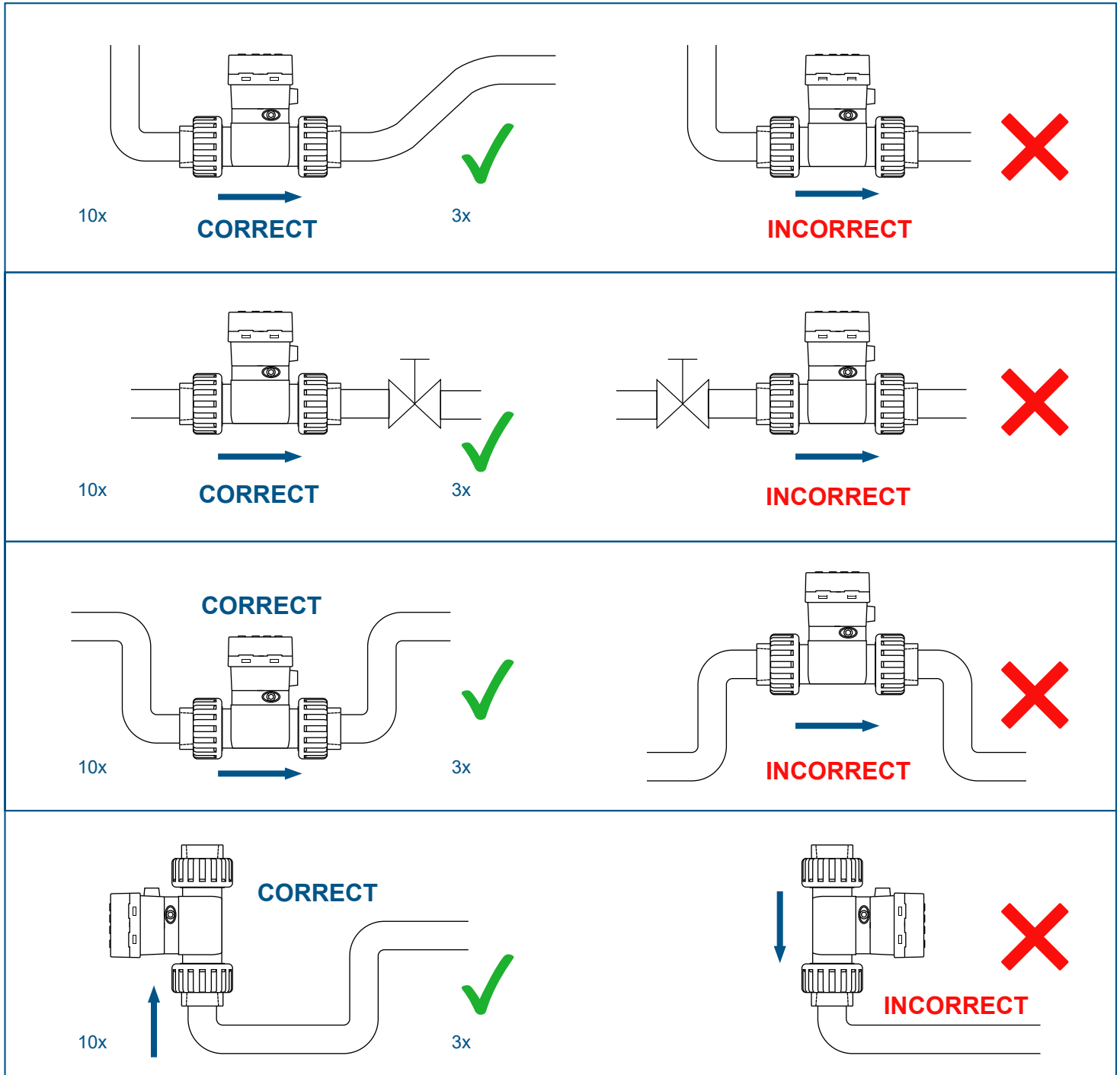
**5**

Lower Display.

**6**

⚠️ Tighten Allen Screws | Snug Tight Do Not Over-Tighten!

### Installation Position



#### Please Ensure Full Pipe

TK Series can be installed in a horizontal or vertical direction. Please ensure enough length of straight pipe to avoid turbulence that can effect readings.

#### Note: Min 10x Pipe Diameters Upstream | 3x Pipe Diameters Downstream.

A bag filter or Y-strainer should be installed upstream to prevent damage to the paddle wheel from solids or fibers. The maximum allowable particle size is 10%, not exceeding 0.5 mm in cross-section or length. Please do not flush the pipe with compressed air after the flow meter is installed, as this may damage the ceramic shaft and will void the warranty.

## Warranty, Returns and Limitations

### Warranty

Icon Process Controls Ltd warrants to the original purchaser of its products that such products will be free from defects in material and workmanship under normal use and service in accordance with instructions furnished by Icon Process Controls Ltd for a period of one year from the date of sale of such products. Icon Process Controls Ltd obligation under this warranty is solely and exclusively limited to the repair or replacement, at Icon Process Controls Ltd option, of the products or components, which Icon Process Controls Ltd examination determines to its satisfaction to be defective in material or workmanship within the warranty period. Icon Process Controls Ltd must be notified pursuant to the instructions below of any claim under this warranty within thirty (30) days of any claimed lack of conformity of the product. Any product repaired under this warranty will be warranted only for the remainder of the original warranty period. Any product provided as a replacement under this warranty will be warranted for the one year from the date of replacement.

### Returns

Products cannot be returned to Icon Process Controls Ltd without prior authorization. To return a product that is thought to be defective, go to [www.iconprocon.com](http://www.iconprocon.com), and submit a customer return (MRA) request form and follow the instructions therein. All warranty and non-warranty product returns to Icon Process Controls Ltd must be shipped prepaid and insured. Icon Process Controls Ltd will not be responsible for any products lost or damaged in shipment.

### Limitations

This warranty does not apply to products which:

1. are beyond the warranty period or are products for which the original purchaser does not follow the warranty procedures outlined above;
2. have been subjected to electrical, mechanical or chemical damage due to improper, accidental or negligent use;
3. have been modified or altered;
4. anyone other than service personnel authorized by Icon Process Controls Ltd have attempted to repair;
5. have been involved in accidents or natural disasters; or
6. are damaged during return shipment to Icon Process Controls Ltd

Icon Process Controls Ltd reserves the right to unilaterally waive this warranty and dispose of any product returned to Icon Process Controls Ltd where:

1. there is evidence of a potentially hazardous material present with the product;
2. or the product has remained unclaimed at Icon Process Controls Ltd for more than 30 days after Icon Process Controls Ltd has dutifully requested disposition.

This warranty contains the sole express warranty made by Icon Process Controls Ltd in connection with its products. ALL IMPLIED WARRANTIES, INCLUDING WITHOUT LIMITATION, THE WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, ARE EXPRESSLY DISCLAIMED. The remedies of repair or replacement as stated above are the exclusive remedies for the breach of this warranty. IN NO EVENT SHALL Icon Process Controls Ltd BE LIABLE FOR ANY INCIDENTAL OR CONSEQUENTIAL DAMAGES OF ANY KIND INCLUDING PERSONAL OR REAL PROPERTY OR FOR INJURY TO ANY PERSON. THIS WARRANTY CONSTITUTES THE FINAL, COMPLETE AND EXCLUSIVE STATEMENT OF WARRANTY TERMS AND NO PERSON IS AUTHORIZED TO MAKE ANY OTHER WARRANTIES OR REPRESENTATIONS ON BEHALF OF Icon Process Controls Ltd. This warranty will be interpreted pursuant to the laws of the province of Ontario, Canada.

If any portion of this warranty is held to be invalid or unenforceable for any reason, such finding will not invalidate any other provision of this warranty.

For additional product documentation and technical support visit:

[www.iconprocon.com](http://www.iconprocon.com) | e-mail: [sales@iconprocon.com](mailto:sales@iconprocon.com) or [support@iconprocon.com](mailto:support@iconprocon.com) | Ph: 905.469.9283



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